

# Mipa AK 246

## gloss / semi gloss / mat

**Operational Sector:** Fast drying and high resistant synthetic paint for construction machines, chassis, moulds or containers. For interior and exterior use. Low solvent content.

- Features:**
- high UV and weathering resistance
  - good performance against petrol and Diesel fuel by temporary exposure
  - short-term temperature exposure: 300°F
  - permanent temperature exposure: 240°F
  - fast drying

**VOC compliant:** This product contains max. 420 g/l VOC 3.5 lbs/gal

Drying	dust dry	set to touch
Obj.Temp. 70 °F	1-2 h	8-10 h
ObjTemp. 140 °F	15-20 min.	1-1,5 h

Full cure after 8-10 days (70 °F).

Dilution: Mipa ZERO VOC Thinner  
 Application proposal: **Steel:**  
 Primer: Mipa AK 105 1K Synthetic primer HB (coat thickness: 2-3 mil)  
 Top coat: Mipa AK 246 gloss/semi gloss/mat (coat thickness: 2-3 mil)



Quality   
made in Germany

**mipa**  
 Professional Coating Systems