

Intended use

Additive used to improve the elasticity of Mipa 2K paints (OC, PUR HS, PU 240, PU 257), or Mipa 2K clearcoats. This additive is required to paint deformable plastics.


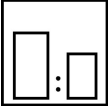





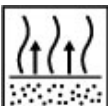
quantity to add:

basic paint + 10 - 50 % Mipa 2K-Elastic

Mipa 2K-Express-Clearcoat CX 3 can be elastified by adding up to 15 % Mipa 2K-Elastic.

Spreading rate: --

General informations

	Colour colourless						
	Mixing ratio	Hardener		by weight (lacquer : hardener)	by volume (lacquer : hardener)		
	--	--	--	--	--	--	
	Hardener	for complete paintwork				for partial paintwork	
	--	--				--	
	Pot life	--					
	Thinner	--					
	Spray viscosity	gravity spray gun				Airmix/Airless	
	--	--				--	
	Application mode	Application mode	Hardener	pressure (bar)	nozzle (mm)	spray passes	Thinner
	--	--	--	--	--	--	--
	Flash-off time	--					
	Dry coat thickness	--					



**Drying time
 object
 temperature**

dust dry

**set to
 touch**

**ready for
 assembly**

sandable

recoatable

--

--

--

--

--

--

Note

Storage:

In tightly closed original containers at least 3 year shelf life.
 Storage temperature range 50 - 86°F (10 - 30 °C)
 Protect package from direct sunlight and heat.

VOC Information:

VOC as packaged:
 less exempt solvents 485 g/l / 4.0 lb/gl
 with exempt solvents 485 g/l / 4.0 lb/gl

Always check local VOC laws to ensure that the use of Mipa products is compliant in your area.

Processing conditions:

From 50 °F (10 °C) and up to 80 % relative air humidity. Ensure an adequate supply and exhaust air ventilation.

General informations:

The addition Mipa 2K-Elastic does not affect the quantity of the hardener to be added. Depending on the added quantity of Mipa 2K-Elastic, the drying time is extended up to 100%.

Don't use more than 15% of Mipa 2K Elastic in our Mipa 2K-Express-Clearcoat CX 3. The drying time of Mipa 2K-Express-Clearcoat CX 3 might be slightly extended.

Safety aspect:

For professional use only. Not for sale to or use by the general public. Before opening the packages be sure you understand the warning Messages on the Labels and Safety Data Sheets of all components since the mixture will have the hazards of all of its parts. The manufacturer recommends the use of an air supplied Respirator when exposed to vapors or spray mist.

Medical Response:

Emergency Medical or Spill Control Information 011 49(0)700 24112112 (MIP)
 US Emergency Phone Number (for transportation incidents only) 1-800-535-5053 (Infotrac)

Exclusive Importer: Fleetwood Products

3 American Way, Suite 15, Spotswood, NJ 08884 www.mipa-usa.com
 fleetwood@mipa-usa.com. 732-416-9590 Phone, 732-416-9592 Fax.