


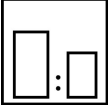





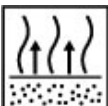

### Intended use

Mipa BC-Effect-Additive 004 is a component of the Mipa BC 2-Layer-Basecoat mixing system for the effect adjustment. Responsible to adjust side view (to make it lighter) e.g. of silver colour-shades.

Please note: Mipa BC-Effect-Additive 004 is already included in Mipa mixing formulations. Add maximum 10% to a ready mixed basecoat included BC 004 in the mixed formulation.

Spreading rate: --

### General informations

	<b>Colour</b> milky					
	<b>Mixing ratio</b>					
	<b>Hardener</b>	<b>by weight (lacquer : hardener)</b>		<b>by volume (lacquer : hardener)</b>		
	--	--	--	--	--	
	<b>Hardener</b>					
	<b>for complete paintwork</b>	<b>for partial paintwork</b>				
	--	--				
	<b>Pot life</b>					
	--					
	<b>Thinner</b>					
	--					
	<b>Spray viscosity</b>					
	<b>gravity spray gun</b>	<b>Airmix/Airless</b>				
	--	--				
	<b>Application mode</b>					
	<b>Application mode</b>	<b>Hardener</b>	<b>pressure (bar)</b>	<b>nozzle (mm)</b>	<b>spray passes</b>	<b>Thinner</b>
	--	--	--	--	--	--
	<b>Flash-off time</b>					
	--					
<b>Dry coat thickness</b>						
--						
	<b>Drying time</b>					
	<b>object temperature</b>	<b>dust dry</b>	<b>set to touch</b>	<b>ready for assembly</b>	<b>sandable</b>	<b>recoatable</b>
	--	--	--	--	--	--

### Note

---

<b>Storage:</b>	In tightly closed original containers at least 3 years shelf life. Storage temperature range 50 - 86°F (10 - 30 °C) Protect package from direct sunlight and heat.
<b>VOC Information:</b>	VOC as packaged: less exempt solvents 556 g/l / 4.6 lb/gl with exempt solvents 556 g/l / 4.6 lb/gl  Always check local VOC laws to ensure that the use of Mipa products is compliant in your area.
<b>Processing conditions:</b>	from 50 °F (10 °C) and up to 80 % relative air humidity. Ensure an adequate supply and exhaust air ventilation.
<b>General informations:</b>	The drying will be not influenced by the addition of Mipa BC-Effect-Additive 004.  Don't use more than 10 % by weight! When used in excess, the adhesion to the clearcoat will be reduced.  Safety aspect: For professional use only. Not for sale to or use by the general public. Before opening the packages be sure you understand the warning Messages on the Labels and Safety Data Sheets of all components since the mixture will have the hazards of all of its parts. The manufacturer recommends the use of an air supplied Respirator when exposed to vapors or spray mist.  Medical Response: Emergency Medical or Spill Control Information 011 49(0)700 24112112 (MIP) US Emergency Phone Number (for transportation incidents only) 1-800-535-5053 (Infotrac)  Exclusive Importer: Fleetwood Products 3 American Way, Suite 15, Spotswood, NJ 08884 www.mipa-usa.com fleetwood@mipa-usa.com. 732-416-9590 Phone, 732-416-9592 Fax.