

Intended use

Mipa Bumper Paint is a one-component textured coating to repair bumpers, trim strips, exterior mirrors etc. and to paint commonly used plastic substrates in the automotive industry. Direct adhesion on cleaned and sanded plastic parts made of ABS, ABS-PC, PP-EPDM, PUR-RIM, PUR, hard PVC. Fast drying and easy application as well as good weather resistance are the characteristics of this product. Temperature-resistant up to 160 °F (70 °C).

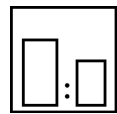
Spreading rate: 460 sq ft / gal by 1 mil dry film thickness

General informations



Colour

black
grey
dark grey



Mixing ratio

Hardener

by weight (lacquer : hardener) by volume (lacquer : hardener)

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Hardener

for complete paintwork

for partial paintwork

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Pot life

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Thinner

10 - 20% Mipa ZERO VOC Thinner fast



Spray viscosity gravity spray gun

18 - 22 s 4 mm DIN

Airmix/Airless

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Application mode

Application mode

Hardener

pressure (bar)

nozzle (mm)

spray passes

Thinner

HVLP (low pressure)

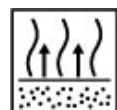
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28 - 36 psi
(2 - 2,5 bar)

1,6 - 1,9

2

10 - 15



Flash-off time

5 - 8 min between coats

10 - 15 min before oven drying

Dry coat thickness

1,6 - 2 mil (40 - 50 µm)



Drying time
object
temperature
70 °F (20 °C)

dust dry
20 min

set to
touch
60 min

ready for
assembly
24 h

sandable
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recoatable
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Note

Storage:

In tightly closed original containers at least 3 years shelf life.
Storage temperature range 50 - 86°F (10 - 30 °C)
Protect package from direct sunlight and heat.

VOC Information:

VOC as packaged:
less exempt solvents 491 g/l / 4.1 lb/gl
with exempt solvents 491 g/l / 4.1 lb/gl

VOC as applied: < 500 g/l / 4.2 lb/gl

Always check local VOC laws to ensure that the use of Mipa products is compliant in your area.

Processing conditions:

from 50 °F (+10 °C) and up to 80 % relative air humidity. Ensure an adequate supply and exhaust air ventilation.

General informations:

Substrate must be clean, dry and free from grease. Sand with MP Softpad super fine or Mipa Schleifvlies (sanding fleece). Clean again with Mipa WBS Cleaner LV. Allow parts to dry completely. ATTENTION: Separating substances must be removed completely! After the aforesaid preparation we recommend to do a wetting test with water. If the water rolls off quickly repeat the pre-treatment.

Tools should be cleaned immediately after use.

Safety aspect:

For professional use only. Not for sale to or use by the general public. Before opening the packages be sure you understand the warning Messages on the Labels and Safety Data Sheets of all components since the mixture will have the hazards of all of its parts. The manufacturer recommends the use of an air supplied Respirator when exposed to vapors or spray mist.

Medical Response:

Emergency Medical or Spill Control Information 011 49(0)700 24112112 (MIP)
US Emergency Phone Number (for transportation incidents only) 1-800-535-5053 (Infotrac)

Exclusive Importer: Fleetwood Products

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