Mipa Multi-Tint

Technical data sheet

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Mipa Multi-Tint pigment pastes are universal colour pastes used to tint Mipa 1K and 2K products. Mipa Multi-Tint can be used in most solvent-born paint systems (e.g. to tint all Mipa primers and fillers to improve colour shade for better covering of the topcoat).

All pigment pastes are lead free.

Mipa Multi-Tint pigment pastes can be added up to 10 % by weight.

Spreading rate: --

General informations _



Colour

oxide yellow, red, blue, green, black



Mixing ratio

Hardener by weight (lacquer : hardener) by volume (lacquer : hardener)

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Hardener

for complete paintwork for partial paintwork



Pot life

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Thinner

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Spray viscosity

See tech sheet of tinted product.

gravity spray gun Airmix/Airless



Application mode

Application mode Hardener pressure nozzle (mm) spray Thinner (bar) passes

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Flash-off time

Dry coat thickness

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Drying time object temperature

dust dry

set to ready for touch assembly

sandable

recoatable

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Note

Storage:

In tightly closed original containers at least 2 years shelf life.

Storage temperature range 50 - 86°F (10 - 30 °C) Protect package from direct sunlight and heat.

VOC Information: VOC as packaged:

less exempt solvents 460 g/l / 3.8 lb/gl with exempt solvents 460 g/l / 3.8 lb/gl

Always check local VOC laws to ensure that the use of Mipa products is compliant in

your area.

Processing conditions: From 50 °F (+10 °C) and up to 80 % relative air humidity. Ensure an adequate supply

and exhaust air ventilation.

General informations: Mipa Multi Tint Pigment pastes can be used in all solvent-based paint-systems based

on alkyd, acryl, PVC, PVB, melamine, polyurethan, epoxide and polyester products.

After adding of maximum 10% by weight agitate thoroughly before adding hardener.

Mixing ratio of the tinted product doesn't change.

Using Mipa Multi Tint in a higher concentration of 10 % can influence the quality of

the tinted product. E.G. adhesion, sandability or elasticity.

Safety aspect:

For professional use only. Not for sale to or use by the general public. Before opening the packages be sure you understand the warning Messages on the Labels and Safety Data Sheets of all components since the mixture will have the hazards of all of its parts. The manufacturer recommends the use of an air supplied Respirator when

exposed to vapors or spray mist.

Medical Response:

Emergency Medical or Spill Control Information 011 49(0)700 24112112 (MIP) US Emergency Phone Number (for transportation incidents only) 1-800-535-5053

(Infotrac)

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