
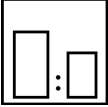





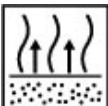



Intended use

Mipa N 30 is a one-component putty based on nitrocellulose. It provides adhesion on iron, steel, GRP (fiber glass), wood and cured, sanded old paintwork to repair small scratches or pinholes (stone chips).

Spreading rate: --

General informations

	Colour grey					
	Mixing ratio	Hardener	by weight (lacquer : hardener)	by volume (lacquer : hardener)		
		--	--	--		
	Hardener	for complete paintwork		for partial paintwork		
		--		--		
	Pot life	--				
	Thinner	--				
	Spray viscosity	gravity spray gun		Airmix/Airless		
		--		--		
	Application mode	Application mode	Hardener	pressure (bar)	nozzle (mm)	spray passes
		--	--	--	--	--
	Flash-off time	approx. 1 h per layer by 2 mil (50µm)				
	Dry coat thickness	max. 3 mil (75 µm) DFT per layer				
	Drying time	object temperature	dust dry	set to touch	ready for assembly	sandable
		70 °F (20 °C)	--	--	--	1 - 2 h
						1 - 2 h

Note

- Storage:** In tightly closed original containers at least 2 years shelf life.
Storage temperature range 50 - 86°F (10 - 30 °C)
Protect package from direct sunlight and heat.
- VOC Information:** VOC as packaged and applied (ready to use):
less exempt solvents 418 g/l / 3.5 lb/gl
with exempt solvents 418 g/l / 3.5 lb/gl
- Always check local VOC laws to ensure that the use of Mipa products is compliant in your area.
- Processing conditions:** from 50 °F (10 °C) and up to 80 % relative air humidity.
Ensure an adequate supply and exhaust air ventilation.
N 30 does not cure perfectly at a temperature of below 50 °F.
- General informations:** The substrate must be clean, dry and free from grease. Sand surfaces slightly. Avoid coat thicknesses of more than 3 mil (75 µm) per layer. Respect the flash-off time of approx. 1 hour between the application of layers. After drying, Mipa N 30 can be sanded without any problems and can be recoated with all common coating systems.
- Tools should be cleaned immediately after use.
- Safety aspect:
For professional use only. Not for sale to or use by the general public. Before opening the packages be sure you understand the warning Messages on the Labels and Safety Data Sheets of all components since the mixture will have the hazards of all of its parts. The manufacturer recommends the use of an air supplied Respirator when exposed to vapors or spray mist.
- Medical Response:
Emergency Medical or Spill Control Information 011 49(0)700 24112112 (MIP)
US Emergency Phone Number (for transportation incidents only) 1-800-535-5053 (Infotrac)
- Exclusive Importer: Fleetwood Products
3 American Way, Suite 15, Spotswood, NJ 08884 www.mipa-usa.com
fleetwood@mipa-usa.com. 732-416-9590 Phone, 732-416-9592 Fax.