
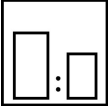





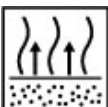


**Intended use**

Mipa P 122 is a two-component high-build body filler of creamy consistency, based on polyester resin. Mipa P 122 provides a specific weight reduced by approx. 40%. The more liquid nature in combination with special filling material offers great filling properties in a closed, non-porous surface which is easy to sand. Mipa P 122 adheres on steel plates, zinc, aluminium and GRP (fiberglass).

Spreading rate: --

**General informations**

	<b>Colour</b> beige						
	<b>Mixing ratio</b>	<b>Hardener</b>		<b>by weight (lacquer : hardener)</b>	<b>by volume (lacquer : hardener)</b>		
	Mipa Hardener P	100	2 - 3	--	--		
	<b>Hardener</b>	<b>for complete paintwork</b>		<b>for partial paintwork</b>			
	--	--		--			
	<b>Pot life</b> 4 - 5 min. with Mipa Hardener P at 70 °F (20 °C)						
	<b>Thinner</b> --						
	<b>Spray viscosity</b>	<b>gravity spray gun</b>		<b>Airmix/Airless</b>			
	--	--		--			
	<b>Application mode</b>	<b>Application mode</b>	<b>Hardener</b>	<b>pressure (bar)</b>	<b>nozzle (mm)</b>	<b>spray passes</b>	<b>Thinner</b>
	--	--	--	--	--	--	--
	<b>Flash-off time</b> --						
	<b>Dry coat thickness</b> --						



**Drying time**

object temperature	dust dry	set to touch	ready for assembly	sandable	recoatable
70 °F (20 °C)	--	--	--	15 - 25 min.	--
140 °F (60 °C)	--	--	--	5 - 10 min.	--

**Note**

- Storage:** In tightly closed original containers at least 1 year shelf life.  
 Storage temperature range 50 - 86°F (10 - 30 °C)  
 Protect package from direct sunlight and heat.
- VOC Information:** less exempt solvents 3 g/l / 0.00 lb/gl  
 with exempt solvents 3 g/l / 0.00 lb/gl
- Always check local VOC laws to ensure that the use of Mipa products is compliant in your area.
- Processing conditions:** from +50 °F (10 °C) and up to 80 % relative air humidity. Ensure an adequate supply and exhaust air ventilation. Polyester-based body filler does not cure anymore at a temperature of below + 50 °F (10 °C).
- General informations:** The substrate must be clean, dry and free from grease. Sand the surface slightly. Remove not cured old paint works and priming coats. Do not apply to thermoplastic or acidic products (etchprimer).
- Prime in advance with Mipa EP-Primer-Surfacer or Mipa EP Multi-Filler HB 2.1 (see technical data sheet) to improve the corrosion protection, e.g. of vintage cars.
- Mix well the material with the hardener. Do not add more than 3% of Mipa Hardener P! Underdosage or overdosage of the hardener may lead to spotting in the finishing coat. Before each application clean and degrease the whole surface. Derust completely damaged areas and dry sand with P 80/150 abrasive paper. After drying of P122, dry sand with P 120/240. Before applying the primer or filler dry sand with P240/360 to a matt surface. Before applying the paint apply a coat of Mipa 1K or 2K Filler.
- Tools should be cleaned immediately after use.
- Safety aspect:  
 For professional use only. Not for sale to or use by the general public. Before opening the packages be sure you understand the warning Messages on the Labels and Safety Data Sheets of all components since the mixture will have the hazards of all of its parts. The manufacturer recommends the use of an air supplied Respirator when exposed to vapors or spray mist.
- Medical Response:  
 Emergency Medical or Spill Control Information 011 49(0)700 24112112 (MIP)  
 US Emergency Phone Number (for transportation incidents only) 1-800-535-5053 (Infotrac)
- Exclusive Importer: Fleetwood Products  
 3 American Way, Suite 15, Spotswood, NJ 08884 www.mipa-usa.com  
 fleetwood@mipa-usa.com. 732-416-9590 Phone, 732-416-9592 Fax.