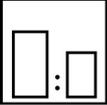
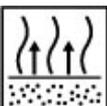


Intended use

Pourable, self-levelling 2-component polyester finishing putty to be applied in thin and very thin layers as finishing coat over polyester body fillers, to close any pin holes and small paint defects (scratches, sanding marks, and so on). The achieved surface is very smooth with increased gloss and requires only a little sanding work. Adheres on iron, steel, aluminium, zinc substrates, GRP (fiberglass) and wood. Extremely fast and easy to sand, applicable by spatula or brush. This pourable green pigmented putty ensures high hiding power and prevents the sinkage of topcoat..

Spreading rate: --

General informations

	Colour light green					
	Mixing ratio Hardener Mipa Hardener P	by weight (lacquer : hardener) 100 : 2	by volume (lacquer : hardener) --			
	Hardener for complete paintwork		for partial paintwork			
	Pot life 3 - 4 min with Mipa Hardener P at 70 °F (20 °C)					
	Thinner --					
	Spray viscosity gravity spray gun		Airmix/Airless			
	Application mode Application mode	Hardener	pressure (bar)	nozzle (mm)	spray passes	dilution (%)
	--	--	--	--	--	--
	Flash-off time --					
	Dry coat thickness --					



Drying time	dust dry	set to touch	ready for assembly	sandable	recoatable
object temperature					
70 °F (20 °C)	--	--	--	15 - 20 min.	--
140 °F (60 °C)	--	--	--	5 - 10 min.	--

Note

Storage:

In tightly closed original containers at least 1 year shelf life.
Storage temperature range 50 - 86°F (10 - 30 °C).
Protect package from direct sunlight and heat.

VOC Information:

VOC as packaged:
Less exempt solvents 8 g/l / 0.1 lb/gal.
With exempt solvents 8 g/l / 0.1 lb/gal.

Always check local VOC laws to ensure that the use of Mipa products is compliant in your area.

Processing conditions:

From 50 °F (10 °C) and up to 80 % relative air humidity.
Ensure an adequate supply and exhaust air ventilation.
Polyester-based body filler does not cure anymore at a temperature of below 50 °F (10 °C).

General informations:

The substrate must be clean, dry and free from grease. Sand the surface slightly. Remove not cured old paint works and priming coats.

Do not apply to thermoplastic or acidic products (etchprimer).

Mix well the material with the hardener. Do not add more than 3 % of hardener - Härter P! Underdosage or overdosage of the hardener may lead to spotting in the finishing coat.

Before each application clean and degrease the whole surface.

Derust completely damaged areas and dry sand with P 80 / 150 abrasive paper.

When filling non-ferrous metal surfaces (e.g. aluminium, galvanised surfaces), Mipa EP-Primer-Surfacer or Mipa EP Multi-Filler HB 2.1 can be applied before the actual filling to ensure optimal adhesion.

Prime in advance with Mipa EP-Primer-Surfacer or Mipa EP Multi-Filler HB 2.1 (see technical data sheet) to improve the corrosion protection, e.g. of vintage cars.

After drying, dry sand with P 120 / 240. Before applying the filler dry sand with P240 / 360 to a matt surface.

Body filler can only be dry sanded.

Before applying the paint apply a coat of Mipa 1K or 2K Filler.

Tools should be cleaned immediately after use.

Safety aspect:

For professional use only. Not for sale to or use by the general public. Before opening the packages be sure you understand the warning Messages on the Labels and Safety Data Sheets of all components since the mixture will have the hazards of all of its parts. The manufacturer recommends the use of an air supplied Respirator when exposed to vapors or spray mist.

Medical Response:

Emergency Medical or Spill Control Information 011 49(0)700 24112112 (MIP)
US Emergency Phone Number (for transportation incidents only) 1-800-535-5053
(Infotrac)

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