
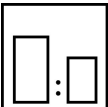





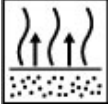


Intended use

Mipa P 70 is a high-quality, non-asbestos, aluminium-pigmented 2K body filler based on polyester resin that has been especially designed to meet the high quality requirements of automotive industry and refinish sector in terms of processing, adhesion and sandability. This product is suitable to even dents and irregularities on iron and steel or even GRP and wood. An application on vertical surfaces is possible without any problems. Good sandability, high vertical stability, high flexibility.

Spreading rate: –

General informations

	Colour silver-grey metallic					
	Mixing ratio					
	Hardener Mipa Hardener P	by weight (lacquer : hardener) 100 : 2	by volume (lacquer : hardener) –			
	Hardener for complete paintwork		for partial paintwork			
	–		–			
	Pot life 4 - 5 min with Mipa Hardener P at 70 °F (20 °C)					
	Thinner –					
	Spray viscosity gravity spray gun		Airmix/Airless			
	–		–			
	Application mode					
	Application mode	Hardener	pressure (bar)	nozzle (mm)	spray passes	Thinner
	–	–	–	–	–	–
	Flash-off time –					
	–					
	Dry coat thickness –					
	–					



Drying time

object temperature

70 °F (20 °C)

140 °F (60 °C)

dust dry

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set to touch

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ready for assembly

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sandable

20 min

10 min

recoatable

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Note

Storage:

In tightly closed original containers at least 1 year shelf life.
Storage temperature range 50 - 86°F (10 - 30 °C)
Protect package from direct sunlight and heat.

VOC Information:

ess exempt solvents 16 g/l / 0.13 lb/gl
with exempt solvents 16 g/l / 0.13 lb/gl
Always check local VOC laws to ensure that the use of Mipa products is compliant in your area.

Processing conditions:

From 50 °F (10°C) and up to 80 % relative air humidity. Ensure an adequate supply and exhaust air ventilation. Polyester body filler and putty does not cure at a temperature of below 50 °F (10°C).

General informations:

The substrate must be clean, dry and free from grease. Sand surfaces slightly. Remove not cured old paintwork and priming coats. Do not apply on thermoplastic or acid products (etch primer). Mix well the body filler material with the hardener. Do not use more than 3% of Hardener P! Under- or overdosage of hardener may cause spotting in the finishing paint layer. Clean and degrease the whole surface before every operation. De-rust defective spots to bare metal and dry sand with sanding paper P 80 / 150. After drying, use sanding paper P 150 / 240 for dry sanding. Sand the entire surface with dry sand paper P 240 / 360 to a matt finish before applying filler. In case of filling work on non-ferrous metals (e.g. aluminium, zinc surfaces) it is possible to apply a priming coat with Mipa EP-Multi Filler HB 2.1 to ensure an optimal adhesion before applying the body filler. Do not overcoat without having isolated the surface with Mipa 1K or 2K filler. In order to improve the corrosion protection, e.g. when restoring vintage cars, prime with Mipa EP-Multi Filler HB 2.1 (see technical data sheet). Body filler can only be dry sanded.

Tools should be cleaned immediately after use.

Safety aspect:

For professional use only. Not for sale to or use by the general public. Before opening the packages be sure you understand the warning Messages on the Labels and Safety Data Sheets of all components since the mixture will have the hazards of all of its parts. The manufacturer recommends the use of an air supplied Respirator when exposed to vapors or spray mist.

Medical Response:

Emergency Medical or Spill Control Information 011 49(0)700 24112112 (MIP)
US Emergency Phone Number (for transportation incidents only) 1-800-535-5053 (Infotrac)

Exclusive Importer: Fleetwood Products

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