

### Intended use


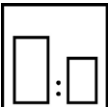



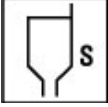

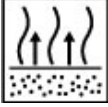
Colorless component of Mipa WBC mixing system for increasing pearlescent and metallic effects. Attention: Mipa WBC-Controller 005 is partly already a component of formulation. The maximum ratio of a formula must not exceed 10% by weight. Overdosage may affect the intermediate adhesion of the clearcoat.

Mixing ratio: add maximum 10 % of Mipa WBC-Controller 005 to already mixed WBC-base tinters (Attention: Please do not forget to take into account also the portion of WBC-Controller 005 that may already be included in the color formulation). Adjust then as usual the spraying viscosity of the ready-mixed basecoat by adding 10- 20% of Mipa WBC-Thinner.

Application: Mipa WBC-Controller 005 does not affect the drying time.

Spreading rate: --

### General informations

	<b>Colour</b> milky						
	<b>Mixing ratio</b>	<b>Hardener</b>		<b>by weight (lacquer : hardener)</b>	<b>by volume (lacquer : hardener)</b>		
	--	--	--	--	--		
	<b>Hardener</b>	<b>for complete paintwork</b>		<b>for partial paintwork</b>			
	--	--		--			
	<b>Pot life</b> --						
	<b>Thinner</b> --						
	<b>Spray viscosity</b>	<b>gravity spray gun</b>		<b>Airmix/Airless</b>			
	--	--		--			
	<b>Application mode</b>	<b>Application mode</b>	<b>Hardener</b>	<b>pressure (bar)</b>	<b>nozzle (mm)</b>	<b>spray passes</b>	<b>Thinner</b>
	--	--	--	--	--	--	--
	<b>Flash-off time</b> --						
<b>Dry coat thickness</b> --							



**Drying time**  
**object**  
**temperature**

**dust dry**

**set to**  
**touch**

**ready for**  
**assembly**

**sandable**

**recoatable**

-- -- -- -- -- --

**Note**

**Storage:**

In tightly closed original containers at least 2 years shelf life.  
 Storage temperature range 50 - 86°F (10 - 30 °C)  
 Protect package from direct sunlight and heat.  
 Protect package from frost.

**VOC Information:**

VOC as packaged:  
 less exempt solvents 253 g/l / 2.1 lb/gal  
 with exempt solvents 253 g/l / 2.1 lb/gal

**VOC Regulation:**

RTS Combinations	WBC Thinner	WBC Thinner	WBS Accelerator
Mixing ratio by volume	+ 10 %	+ 20 %	+ 10 %
Actual VOC (g/L)	54	49	147
Regulatory VOC (g/L)	243	243	354
Volatiles wt. %	78,1	80	78,2
Water wt. %	73	75	64
Exempt wt. %	-	-	5
Density (g/L)	1065	1059	1040
RTS Combinations	WBS Accelerator	WBC Hardener – WBC Thinner	WBC Hardener - WBS Accelerator
Mixing ratio by volume	+ 20 %	+ 5 % + 20 %	+ 5 % + 20 %
Actual VOC (g/L)	216	60	220
Regulatory VOC (g/L)	427	258	415
Volatiles wt. %	80	78	78
Water wt. %	59	72	56
Exempt wt. %	9	-	9
Density (g/L)	1014	1060	1016

Always check local VOC laws to ensure that the use of Mipa products is compliant in your area.

**Processing conditions:**

from 50 °F (10 °C) and up to 80 % relative air humidity.  
 Ensure an adequate supply and exhaust air ventilation.

**General informations:**

Safety aspect:

For professional use only. Not for sale to or use by the general public. Before opening the packages be sure you understand the warning Messages on the Labels and Safety Data Sheets of all components since the mixture will have the hazards of all of its parts. The manufacturer recommends the use of an air supplied Respirator when exposed to vapors or spray mist.

Medical Response:

Emergency Medical or Spill Control Information 011 49(0)700 24112112 (MIP)  
 US Emergency Phone Number (for transportation incidents only) 1-800-535-5053 (Infotrac)

Exclusive Importer: Fleetwood Products

3 American Way, Suite 15, Spotswood, NJ 08884 www.mipa-usa.com  
 fleetwood@mipa-usa.com. 732-416-9590 Phone, 732-416-9592 Fax.