
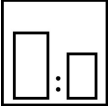





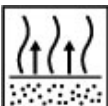



Intended use

Mipa WBC 000 is a colorless component of the Mipa BC 2-Layer-Basecoat mixing System. Used to adjust covering of Mipa Mix formulations and used to create 3-layer effect-paint.

Spreading rate: --

General informations

	Colour colorless					
	Mixing ratio					
	Hardener		by weight (lacquer : hardener)		by volume (lacquer : hardener)	
	--	--	--	--	--	--
	Hardener					
	for complete paintwork				for partial paintwork	
	--	--	--	--	--	--
	Pot life					
	--	--	--	--	--	--
	Thinner					
	--	--	--	--	--	--
	Spray viscosity					
	gravity spray gun				Airmix/Airless	
	--	--	--	--	--	--
	Application mode					
	Application mode	Hardener	pressure (bar)	nozzle (mm)	spray passes	Thinner
	--	--	--	--	--	--
	Flash-off time					
	--	--	--	--	--	--
	Dry coat thickness					
	--	--	--	--	--	--
	Drying time					
	object temperature	dust dry	set to touch	ready for assembly	sandable	recoatable
	--	--	--	--	--	--

Note

Storage: In tightly closed original containers at least 2 years shelf life.
Storage temperature range 50 - 86°F (10 - 30 °C)
Protect package from direct sunlight and heat.
Protect package from frost.

VOC Information: VOC as packaged:
less exempt solvents 237 g/l / 2.0 lb/gl
with exempt solvents 237 g/l / 2.0 lb/gl

VOC Regulation:

RTS Combinations	WBC 000 : WBC M	WBC 000 : WBC X	WBC 000 : WBC CV
Mixing ratio by volume	4 : 1 + 20 % WBC Thinner	4 : 1 + 20 % WBC Thinner	4 : 1 + 20 % WBC Thinner
Actual VOC (g/L)	77	75	74
Regulatory VOC (g/L)	414	413	372
Volatiles wt. %	87,2	87,8	85
Water wt. %	79,7	80,5	77,8
Exempt wt. %	-	-	-
Density (g/L)	1022	1018	1030
RTS Combinations	WBC 000 : WBC M	WBC 000 : WBC X	WBC 000 : WBC CV
Mixing ratio by volume	4 : 1 + 20 % WBS Accelerator	4 : 1 + 20 % WBS Accelerator	4 : 1 + 20 % WBS Accelerator
Actual VOC (g/L)	237	234	235
Regulatory VOC (g/L)	545	547	513
Volatiles wt. %	87,2	87,8	85
Water wt. %	63	63,8	61
Exempt wt. %	9,3	9,3	9,3
Density (g/L)	979	976	987

Always check local VOC laws to ensure that the use of Mipa products is compliant in your area.

Processing conditions: from 50 °F (10 °C) and up to 80 % relative air humidity.
Ensure an adequate supply and exhaust air ventilation.

General informations:

Mixing Ratio for Mipa WBC 000 used to create 3-layer effect-paint:
WBC 000 + 20 - 30 % of Mipa WBC M (Pearl), WBC X (Xirallic) or
WBC CV (Multi color). Mixing ratio with Mipa WBC Thinner is 15 - 20%.

Information for 3-layer coating (Coating 1 + Coating 2 + Clearcoat):
It's necessary to add Mipa hardener to coating 1 to improve curing of the whole
basecoat-clearcoat-system. Additional, adhesion of basecoat to clearcoat and gloss
result of the clearcoat will be improved, too. The painting process is as follows:
Coating 1 = Mipa WBC basecoat + 5% Mipa WBC hardener by volume or weight.

Intermediate flash-off: at least 15 - 20 minutes at room temperature.
Coating 2 can be applied with (very transparent Coating 2) or without hardener. The
final flash-off time should be at least 20 minutes at room temperature prior to
clearcoat application.

Drying times are reduced the more the air speeds increases and the relative air
humidity decreases. Higher humidity will create longer drying times.
Using an air drying gun reduces the drying time considerably.
When drying with air drying gun the drying time is reduced by 50%.

Safety aspect:

For professional use only. Not for sale to or use by the general public. Before opening
the packages be sure you understand the warning Messages on the Labels and
Safety Data Sheets of all components since the mixture will have the hazards of all of
its parts. The manufacturer recommends the use of an air supplied Respirator when
exposed to vapors or spray mist.

Medical Response:

Emergency Medical or Spill Control Information 011 49(0)700 24112112 (MIP)
US Emergency Phone Number (for transportation incidents only) 1-800-535-5053
(Infotrac)

Exclusive Importer: Fleetwood Products

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