

**Intended use**

Mipa WBC Vicrom is a water based basecoat to create a chrome (aluminium) looking surface. Perfectly suitable to coat rims, garnish mouldings, attached parts, etc. In order to protect this coating against weathering, UV and mechanical strain just overcoat with Mipa 2K-HS-Clearcoats.

Tintable with Mipa WBC water-based basecoat.

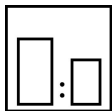
Spreading rate: –

**General informations**



**Colour**

chrome-look with 2K high gloss clearcoat  
 aluminium look with 2K clearcoat mat



**Mixing ratio**

**Hardener**

**by weight (lacquer : hardener)    by volume (lacquer : hardener)**

–

–

–



**Hardener**

**for complete paintwork**

**for partial paintwork**

–

–



**Pot life**

–



**Thinner**

–



**Spray viscosity**

12 - 14 s 4 mm DIN, ready for use.

**gravity spray gun**

**Airmix/Airless**

–

–



**Application mode**

**Application mode**

**Hardener**

**pressure (bar)**

**nozzle (mm)**

**spray passes**

**Thinner**

HVLP (low pressure)

–

29 - 36 psi

0,8 - 1,0

2 - 3

–

HVLP / internal nozzle  
 pressue

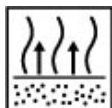
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9,8 psi  
 (0,7 bar)

0,8 - 1,0

2 - 3

–



**Flash-off time**

5 - 10 min. between coats

**Dry coat thickness**

approx. 0,1 mil



<b>Drying time</b>	<b>dust dry</b>	<b>set to touch</b>	<b>ready for assembly</b>	<b>sandable</b>	<b>recoatable</b>
<b>object temperature</b> 70 °F (20 °C)	--	--	--	--	20 - 30 min.

**Note**

- Storage:** In tightly closed original containers at least 2 years shelf life.  
Storage temperature range 50 - 86°F (10 - 30 °C)  
Protect package from direct sunlight and heat.
- VOC Information:** VOC as packaged:  
less exempt solvents 424 g/l / 3.6 lb/gl  
with exempt solvents 48 g/l / 0.4 lb/gl  
VOC as applied:  
less exempt solvents 424 g/l / 3.6 lb/gl  
with exempt solvents 48 g/l / 0.4 lb/gl
- Always check local VOC laws to ensure that the use of Mipa products is compliant in your area.
- Processing conditions:** from 50 °F (10 °C) and up to 80 % relative air humidity.  
Ensure an adequate supply and exhaust air ventilation.

**General informations:**

First coating:

Mipa 2K topcoats black, glossy (e. g. Mipa PUR HS-T 95 or OC-T 95).  
Overcoat within 4 days. Allow this first coat to dry at least 8 hours at 70 °F (20 °C) or 30 minutes at 140 °F (60 °C).

Alternative with little less effect:

Mipa 2K topcoats white, glossy (e. g. Mipa PUR HS-T 90 or OC-T 90).

Do not sand the first coating before applying Mipa WBC Vicrom! If necessary, any defects in paintwork should be polished. It is essential to get a perfectly smooth and faultless pre-coated surface to achieve optimal chrome/aluminium effect.

Effect finish:

When applying Mipa WBC Vicrom it is very important to ensure that uniform medium wet layers are applied.

Important information!

The last coat is a half coat with little more distance applied with reduced pressure. Apply last coat with 14 - 16 psi. (1 - 1,2 bar). Therefore we recommend a larger distance between spray gun and the object surface and not applying too wet coat.

Clearcoat:

Overcoat Mipa WBC Vicrom after approx. 20 - 30 minutes of intermediate flash-off time at room temperature with Mipa 2K HS Clearcoats.

Tools should be cleaned immediately after use with water or acetone.

Safety aspect:

For professional use only. Not for sale to or use by the general public. Before opening the packages be sure you understand the warning Messages on the Labels and Safety Data Sheets of all components since the mixture will have the hazards of all of its parts. The manufacturer recommends the use of an air supplied Respirator when exposed to vapors or spray mist.

Medical Response:

Emergency Medical or Spill Control Information 011 49(0)700 24112112 (MIP)  
US Emergency Phone Number (for transportation incidents only) 1-800-535-5053 (Infotrac)

Exclusive Importer: Fleetwood Products

3 American Way, Suite 15, Spotswood, NJ 08884 [www.mipa-usa.com](http://www.mipa-usa.com)  
[fleetwood@mipa-usa.com](mailto:fleetwood@mipa-usa.com). 732-416-9590 Phone, 732-416-9592 Fax.