


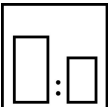



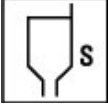

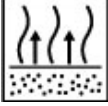
### Intended use

Mipa WBS Accelerator is a special reducer to accelerate the drying process of all waterborne 1K and 2K paints. Mipa WBS Accelerator can be used instead of Mipa WBC Thinner to reduce drying times at lower temperature and also at higher humidity. Contains VOC. Free from glycols, heavy metals and alkyl phenol ethoxylate (APE).

Dosing: Mipa WBS Accelerator can be used either in mixtures or instead of Mipa WBC Thinner to adjust viscosity. The higher the proportion of WBS accelerator, the faster the drying is accelerated. The time for initial drying can be reduced up to 50% when using Mipa WBS Accelerator instead of VE-Wasser.

Spreading rate: --

### General informations

	<b>Colour</b>	--				
	<b>Mixing ratio</b>	--				
	<b>Hardener</b>	<b>by weight (lacquer : hardener)</b>		<b>by volume (lacquer : hardener)</b>		
		--		--		
	<b>Hardener</b>	--				
	<b>for complete paintwork</b>	<b>for partial paintwork</b>				
		--				
	<b>Pot life</b>	--				
	<b>Thinner</b>	--				
	<b>Spray viscosity</b>	--				
	<b>gravity spray gun</b>	<b>Airmix/Airless</b>				
		--				
	<b>Application mode</b>	--				
	<b>Application mode</b>	<b>Hardener</b>	<b>pressure (bar)</b>	<b>nozzle (mm)</b>	<b>spray passes</b>	<b>Thinner</b>
		--	--	--	--	--
	<b>Flash-off time</b>	--				
		--				
	<b>Dry coat thickness</b>	--				



**Drying time**  
 object  
 temperature

**dust dry**      **set to touch**      **ready for assembly**      **sandable**      **recoatable**

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**Note**

**Storage:** In tightly closed original containers at least 3 years shelf life.  
 Storage temperature range 50 - 86°F (10 - 30 °C)  
 Protect package from direct sunlight and heat.

**VOC Information:** VOC as packaged:  
 less exempt solvents 808 g/l / 6.7 lb/gal  
 with exempt solvents 798 g/l / 6.7 lb/gal

**VOC Regulation:**

RTS Combinations	WBC paint + WBS Accelerator	WBC paint + WBS Accelerator
Mixing ratio by volume	+ 10 %	+ 20 %
Actual VOC (g/L)	147	216
Regulatory VOC (g/L)	354	427
Volatiles wt. %	78,2	80
Water wt. %	64,1	58,7
Exempt wt. %	5	9,3
Density (g/L)	1040	1014
RTS Combinations	WBC paint + WBS Accelerator + WBC Thinner	
Mixing ratio by volume	+ 10 %	+ 10 %
Actual VOC (g/L)	127	
Regulatory VOC (g/L)	346	
Volatiles wt. %	80,2	
Water wt. %	67,9	
Exempt wt. %	4,3	
Density (g/L)	1037	

Always check local VOC laws to ensure that the use of Mipa products is compliant in your area.

**Processing conditions:** from 50 °F (10 °C) and up to 80 % relative air humidity.  
 Ensure an adequate supply and exhaust air ventilation.

**General informations:** Adding Mipa WBS Accelerator has effect to the VOC value.

**Safety aspect:**

For professional use only. Not for sale to or use by the general public. Before opening the packages be sure you understand the warning Messages on the Labels and Safety Data Sheets of all components since the mixture will have the hazards of all of its parts. The manufacturer recommends the use of an air supplied Respirator when exposed to vapors or spray mist.

**Medical Response:**

Emergency Medical or Spill Control Information 011 49(0)700 24112112 (MIP)  
 US Emergency Phone Number (for transportation incidents only) 1-800-535-5053 (Infotrac)

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