Safety Data Sheet
acc. to OSHA HCS

Printing date 08/22/2024 Reviewed on 08/22/2024

1 Identification

· **Product identifier**

· **Trade name: Mipa 1K-Adhesion-Promoter 7.0**
· **Application of the substance / the mixture** Primer

· **Details of the supplier of the safety data sheet**
· **Manufacturer/Supplier:**

MIPA SE
Am Oberen Moos 1
D-84051 Essenbach
Tel.: +49(0)8703-922-0
Fax.: +49(0)8703-922-100
e-mail: sdb-registratur@mipa-paints.com
www.mipa-paints.com

Fleetwood Products Inc.
13 American Way Suite 15
USA - NJ 08884 Spotswood
Tel.: +1 7324169590
e.mail: fleet089@hotmail.com

· **Emergency telephone number:**
International: 011 49(0)700 24112112 (MIP)
US: +1 872 5888271 (MIP)
US Emergency Telephone Number (for transportation incidents only): 1-800-535-5053 (Infotrac)

*

2 Hazard(s) identification

· **Classification of the substance or mixture**

GHS02 Flame

Flammable Liquids 2	H225 Highly flammable liquid and vapor.

GHS08 Health hazard

Specific Target Organ Toxicity - Repeated Exposure 2	H373 May cause damage to the hearing organs through prolonged or repeated exposure.
Aspiration Hazard 1	H304 May be fatal if swallowed and enters airways.

GHS07

Skin Irritation 2	H315 Causes skin irritation.
Eye Irritation 2A	H319 Causes serious eye irritation.
Specific Target Organ Toxicity - Single Exposure 3	H336 May cause drowsiness or dizziness.

· **Label elements**
· **GHS label elements**
The product is classified and labeled according to the Globally Harmonized System (GHS).
· **Hazard pictograms**

GHS02 GHS07 GHS08

· **Signal word** Danger

· **Hazard-determining components of labeling:**
Xylene

(Contd. on page 2)

Safety Data Sheet
acc. to OSHA HCS

Printing date 08/22/2024 Reviewed on 08/22/2024

Trade name: Mipa 1K-Adhesion-Promoter 7.0

(Contd. of page 1)

Ethyl acetate
Solvent naphtha (petroleum), light arom.
Ethylbenzene

· **Hazard statements**
H225 Highly flammable liquid and vapor.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H336 May cause drowsiness or dizziness.
H373 May cause damage to the hearing organs through prolonged or repeated exposure.
H304 May be fatal if swallowed and enters airways.

· **Precautionary statements**

P301+P310	If swallowed: Immediately call a poison center/doctor.
P321	Specific treatment (see on this label).
P331	Do NOT induce vomiting.
P303+P361+P353	If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P305+P351+P338	If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P362+P364	Take off contaminated clothing and wash it before reuse.

· **Classification system:**
· **NFPA ratings (scale 0 - 4)**

Health = 2
Fire = 3
Reactivity = 0

· **HMIS-ratings (scale 0 - 4)**

Health = 2
Fire = 3
Reactivity = 0

· **Other hazards**
· **Results of PBT and vPvB assessment**
· **PBT:** Not applicable.
· **vPvB:** Not applicable.

*
3 Composition/information on ingredients

· **Chemical characterization: Mixtures**
· **Description:** Mixture of the substances listed below with nonhazardous additions.

· **Dangerous components:**		
141-78-6	Ethyl acetate	25-50%
1330-20-7	Xylene	25-50%
64742-95-6	Solvent naphtha (petroleum), light arom.	5-<10%
100-41-4	Ethylbenzene	2.5-<10%
95-63-6	1,2,4-trimethylbenzene	2.5-<10%

*
4 First-aid measures

· **Description of first aid measures**
· **General information:** Immediately remove any clothing soiled by the product.
· **After inhalation:** Supply fresh air; consult doctor in case of complaints.
· **After skin contact:** Immediately rinse with water.

(Contd. on page 3)

Safety Data Sheet
acc. to OSHA HCS

Printing date 08/22/2024 Reviewed on 08/22/2024

Trade name: Mipa 1K-Adhesion-Promoter 7.0

(Contd. of page 2)

· **After eye contact:**
Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
· **After swallowing:** Seek immediate medical advice.
· **Information for doctor:**
· **Most important symptoms and effects, both acute and delayed**
No further relevant information available.
· **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

*
5 Fire-fighting measures

· **Extinguishing media**
· **Suitable extinguishing agents:**
CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
· **For safety reasons unsuitable extinguishing agents:** Water with full jet
· **Special hazards arising from the substance or mixture**
During heating or in case of fire poisonous gases are produced.
· **Advice for firefighters**
· **Protective equipment:** Mouth respiratory protective device.

*
6 Accidental release measures

· **Personal precautions, protective equipment and emergency procedures**
Mount respiratory protective device.
Wear protective equipment. Keep unprotected persons away.
· **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
· **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Dispose contaminated material as waste according to section 13.
Ensure adequate ventilation.
· **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.
· **Protective Action Criteria for Chemicals**

· **PAC-1:**		
141-78-6	Ethyl acetate	1,200 ppm
1330-20-7	Xylene	130 ppm
100-41-4	Ethylbenzene	33 ppm
95-63-6	1,2,4-trimethylbenzene	140 ppm

· **PAC-2:**		
141-78-6	Ethyl acetate	1,700 ppm
1330-20-7	Xylene	920* ppm
100-41-4	Ethylbenzene	1100* ppm
95-63-6	1,2,4-trimethylbenzene	360 ppm

· **PAC-3:**		
141-78-6	Ethyl acetate	10000** ppm
1330-20-7	Xylene	2500* ppm
100-41-4	Ethylbenzene	1800* ppm

(Contd. on page 4)

Safety Data Sheet
acc. to OSHA HCS

Printing date 08/22/2024 Reviewed on 08/22/2024

Trade name: Mipa 1K-Adhesion-Promoter 7.0

(Contd. of page 3)

95-63-6	1,2,4-trimethylbenzene	480 ppm

*
7 Handling and storage

· **Handling:**
· **Precautions for safe handling**
Keep away from heat and direct sunlight.
Ensure good ventilation/exhaustion at the workplace.
Prevent formation of aerosols.
· **Information about protection against explosions and fires:**
Keep ignition sources away - Do not smoke.
Protect against electrostatic charges.
Keep respiratory protective device available.

· **Conditions for safe storage, including any incompatibilities**
· **Storage:**
· **Requirements to be met by storerooms and receptacles:** Store in a cool location.
· **Information about storage in one common storage facility:** Store away from foodstuffs.
· **Further information about storage conditions:**
Keep receptacle tightly sealed.
Store in cool, dry conditions in well sealed receptacles.
· **Storage class:** 3
· **Specific end use(s)** No further relevant information available.

*
8 Exposure controls/personal protection

· **Additional information about design of technical systems:** No further data; see section 7.

· **Control parameters**
· **Components with limit values that require monitoring at the workplace:**
The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit.
At this time, the remaining constituent has no known exposure limits.

141-78-6 Ethyl acetate	
PEL	Long-term value: 1400 mg/m³, 400 ppm
REL	Long-term value: 1400 mg/m³, 400 ppm
TLV	Long-term value: 400 ppm
1330-20-7 Xylene	
PEL	Long-term value: 435 mg/m³, 100 ppm
REL	Short-term value: 655 mg/m³, 150 ppm Long-term value: 435 mg/m³, 100 ppm
TLV	Long-term value: 20 ppm BEI, A4
100-41-4 Ethylbenzene	
PEL	Long-term value: 435 mg/m³, 100 ppm
REL	Short-term value: 545 mg/m³, 125 ppm Long-term value: 435 mg/m³, 100 ppm
TLV	Long-term value: 20 ppm OTO, BEI, A3
95-63-6 1,2,4-trimethylbenzene	
REL	Long-term value: 125 mg/m³, 25 ppm

(Contd. on page 5)

Safety Data Sheet
acc. to OSHA HCS

Printing date 08/22/2024 Reviewed on 08/22/2024

Trade name: Mipa 1K-Adhesion-Promoter 7.0

(Contd. of page 4)

TLV	Long-term value: 10 ppm A4

· **Ingredients with biological limit values:**

1330-20-7 Xylene

BEI	1.5 g/g creatinine Medium: urine Time: end of shift Parameter: Methylhippuric acids

100-41-4 Ethylbenzene

BEI	0.15 g/g creatinine Medium: urine Time: end of shift at end of workweek Parameter: Sum of mandelic acid and phenylglyoxylic acid (nonspecific)

· **Additional information:** The lists that were valid during the creation were used as basis.

· **Exposure controls**
· **Personal protective equipment:**
· **General protective and hygienic measures:**
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Store protective clothing separately.
Avoid contact with the eyes.
Avoid contact with the eyes and skin.
· **Breathing equipment:**

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

· **Protection of hands:**
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
· **Material of gloves**
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
· **Breakthrough time of glove material**
The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed.
· **Eye protection:**

Tightly sealed goggles

(Contd. on page 6)

Safety Data Sheet
acc. to OSHA HCS

Printing date 08/22/2024 Reviewed on 08/22/2024

Trade name: Mipa 1K-Adhesion-Promoter 7.0

(Contd. of page 5)

*

9 Physical and chemical properties

· **Information on basic physical and chemical properties**	
· **General Information**	
· **Appearance:**	
Form:	Fluid
Color:	According to product specification
· **Odor:**	Characteristic
· **Odor threshold:**	Not determined.
· **pH-value:**	Not determined.
· **Change in condition**	
Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	77-78 °C (170.6-172.4 °F)
· **Flash point:**	-4 °C (24.8 °F) (DIN EN ISO 1523:2002)
· **Flammability (solid, gaseous):**	Highly flammable.
· **Auto igniting:**	430 °C (806 °F) (DIN 51794)
· **Decomposition temperature:**	Not determined.
· **Ignition temperature:**	Product is not selfigniting.
· **Danger of explosion:**	Product is not explosive. However, formation of explosive air/vapor mixtures are possible.
· **Explosion limits:**	
Lower:	1.1 Vol %
Upper:	11.5 Vol %
· **Vapor pressure at 20 °C (68 °F):**	97 hPa (72.8 mm Hg)
· **Vapor pressure at 50 °C (122 °F):**	360 hPa (270 mm Hg)
· **Density at 20 °C (68 °F):**	0.899 g/cm³ (7.502 lbs/gal) (DIN EN ISO 2811-1)
· **Relative density**	Not determined.
· **Vapor density**	Not determined.
· **Evaporation rate**	Not determined.
· **Solubility in / Miscibility with**	
Water:	Not miscible or difficult to mix.
· **Partition coefficient (n-octanol/water):**	Not determined.
· **Viscosity:**	
Dynamic:	Not determined.
Kinematic at 20 °C (68 °F):	11 s (DIN 53211/4)
· **Solvent content:**	
VOC content:	90.05 % 810 g/l / 6.8 lb/gal
Solids content (weight-%):	9.6 %
· **Other information**	No further relevant information available.

10 Stability and reactivity

· **Reactivity** No further relevant information available.
· **Chemical stability**
· **Thermal decomposition / conditions to be avoided:**
No decomposition if used according to specifications.

(Contd. on page 7)

Safety Data Sheet
acc. to OSHA HCS

Printing date 08/22/2024 Reviewed on 08/22/2024

Trade name: Mipa 1K-Adhesion-Promoter 7.0

(Contd. of page 6)

· **Possibility of hazardous reactions** No dangerous reactions known.
· **Conditions to avoid** No further relevant information available.
· **Incompatible materials:** No further relevant information available.
· **Hazardous decomposition products:** Carbon monoxide

*
11 Toxicological information

· **Information on toxicological effects**
· **Acute toxicity:**

· **LD/LC50 values that are relevant for classification:**		
1330-20-7 Xylene		
Oral	LD50	5,251 mg/kg (rat)
Dermal	LD50	>5,000 mg/kg (rabbit)
Inhalative	LC50/4 h	29 mg/l (rat)

· **Primary irritant effect:**
· **on the skin:** No irritant effect.
· **on the eye:** Irritating effect.
· **Sensitization:** No sensitizing effects known.
· **Additional toxicological information:**
The product shows the following dangers according to internally approved calculation methods for preparations:
Irritant

· **Carcinogenic categories**

· **IARC (International Agency for Research on Cancer)**		
1330-20-7	Xylene	3
100-41-4	Ethylbenzene	2B

· **NTP (National Toxicology Program)**
None of the ingredients is listed.

· **OSHA-Ca (Occupational Safety & Health Administration)**
None of the ingredients is listed.

*
12 Ecological information

· **Toxicity**
· **Aquatic toxicity:** No further relevant information available.
· **Persistence and degradability** No further relevant information available.
· **Behavior in environmental systems:**
· **Bioaccumulative potential** No further relevant information available.
· **Mobility in soil** No further relevant information available.
· **Additional ecological information:**
· **General notes:**
Water hazard class 2 (Self-assessment): hazardous for water
Do not allow product to reach ground water, water course or sewage system.
Danger to drinking water if even small quantities leak into the ground.
· **Results of PBT and vPvB assessment**
· **PBT:** Not applicable.
· **vPvB:** Not applicable.
· **Other adverse effects** No further relevant information available.

(Contd. on page 8)

Safety Data Sheet
acc. to OSHA HCS

Printing date 08/22/2024 Reviewed on 08/22/2024

Trade name: Mipa 1K-Adhesion-Promoter 7.0

(Contd. of page 7)

13 Disposal considerations

· **Waste treatment methods**
· **Recommendation:**
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

· **Uncleaned packagings:**
· **Recommendation:** Disposal must be made according to official regulations.

*

14 Transport information

· **UN-Number**	
· **DOT, ADR, IMDG, IATA**	UN1263
· **UN proper shipping name**	
· **DOT**	Paint
· **ADR**	UN1263 PAINT
· **IMDG, IATA**	PAINT
· **Transport hazard class(es)**	
· **DOT**	
· **Class**	3 Flammable liquids
· **Label**	3
· **ADR**	
· **Class**	3 (F1) Flammable liquids
· **Label**	3
· **IMDG, IATA**	
· **Class**	3 Flammable liquids
· **Label**	3
· **Packing group**	
· **DOT, ADR, IMDG, IATA**	II
· **Environmental hazards:**	Not applicable.
· **Special precautions for user**	Warning: Flammable liquids
· **Hazard identification number (Kemler code):**	33
· **EMS Number:**	F-E,S-E
· **Segregation groups**	(SGG10) Liquid halogenated hydrocarbons
· **Stowage Category**	B

(Contd. on page 9)

Safety Data Sheet
acc. to OSHA HCS

Printing date 08/22/2024 Reviewed on 08/22/2024

Trade name: Mipa 1K-Adhesion-Promoter 7.0

(Contd. of page 8)

· **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code**	Not applicable.
· **Transport/Additional information:**	
· **ADR**	
· **Limited quantities (LQ)**	5L
· **IMDG**	
· **Limited quantities (LQ)**	5L
· **UN "Model Regulation":**	UN 1263 PAINT, 3, II

*

15 Regulatory information

· **Safety, health and environmental regulations/legislation specific for the substance or mixture**
· **Sara**

· **Section 355 (extremely hazardous substances):**
None of the ingredient is listed.

· **Section 313 (Specific toxic chemical listings):**

1330-20-7	Xylene
100-41-4	Ethylbenzene
95-63-6	1,2,4-trimethylbenzene

· **Hazardous Air Pollutants**

1330-20-7	Xylene
100-41-4	Ethylbenzene

· **Proposition 65**

· **Chemicals known to cause cancer:**

100-41-4	Ethylbenzene

· **Chemicals known to cause reproductive toxicity for females:**
None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for males:**
None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**
None of the ingredients is listed.

· **Cancerogenity categories**

· **EPA (Environmental Protection Agency)**

1330-20-7	Xylene	I
100-41-4	Ethylbenzene	D
95-63-6	1,2,4-trimethylbenzene	II

· **TLV (Threshold Limit Value)**

1330-20-7	Xylene	A4	25-50%
100-41-4	Ethylbenzene	A3	2.5-<10%

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**
None of the ingredients is listed.

· **GHS label elements**
The product is classified and labeled according to the Globally Harmonized System (GHS).

(Contd. on page 10)

Safety Data Sheet
acc. to OSHA HCS

Printing date 08/22/2024 Reviewed on 08/22/2024

Trade name: Mipa 1K-Adhesion-Promoter 7.0

(Contd. of page 9)

· **Hazard pictograms**

GHS02 GHS07 GHS08

· **Signal word** Danger

· **Hazard-determining components of labeling:**
Xylene
Ethyl acetate
Solvent naphtha (petroleum), light arom.
Ethylbenzene

· **Hazard statements**
H225 Highly flammable liquid and vapor.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H336 May cause drowsiness or dizziness.
H373 May cause damage to the hearing organs through prolonged or repeated exposure.
H304 May be fatal if swallowed and enters airways.

· **Precautionary statements**

P301+P310	If swallowed: Immediately call a poison center/doctor.
P321	Specific treatment (see on this label).
P331	Do NOT induce vomiting.
P303+P361+P353	If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P305+P351+P338	If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P362+P364	Take off contaminated clothing and wash it before reuse.

· **National regulations:**
· **Additional classification according to Decree on Hazardous Materials:**

Class	Share in %
NK	50-100

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

*
16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Contact:**
· **Date of preparation / last revision** 08/22/2024 / -
· **Abbreviations and acronyms:**
ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
DOT: US Department of Transportation
IATA: International Air Transport Association
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
NFPA: National Fire Protection Association (USA)
HMIS: Hazardous Materials Identification System (USA)
VOC: Volatile Organic Compounds (USA, EU)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative

(Contd. on page 11)

Safety Data Sheet
acc. to OSHA HCS

Printing date 08/22/2024 *Reviewed on 08/22/2024*

Trade name: Mipa 1K-Adhesion-Promoter 7.0

(Contd. of page 10)

NIOSH: National Institute for Occupational Safety
OSHA: Occupational Safety & Health
TLV: Threshold Limit Value
PEL: Permissible Exposure Limit
REL: Recommended Exposure Limit
BEI: Biological Exposure Limit
Flammable Liquids 2: Flammable liquids – Category 2
Skin Irritation 2: Skin corrosion/irritation – Category 2
Eye Irritation 2A: Serious eye damage/eye irritation – Category 2A
Specific Target Organ Toxicity - Single Exposure 3: Specific target organ toxicity (single exposure) – Category 3
Specific Target Organ Toxicity - Repeated Exposure 2: Specific target organ toxicity (repeated exposure) – Category 2
Aspiration Hazard 1: Aspiration hazard – Category 1
· **** Data compared to the previous version altered.***