

1 Identification

- **Product identifier**
- **Trade name: Mipa EP-Härter E 25 normal**
- **Application of the substance / the mixture** Hardening agent/ Curing agent
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
MIPA SE
Am Oberen Moos 1
D-84051 Essenbach
Tel.: +49(0)8703-922-0
Fax.: +49(0)8703-922-100
e-mail: sdb-registratur@mipa-paints.com
www.mipa-paints.com
- **Emergency telephone number:**
International: 011 49(0)700 24112112 (MIP)
US: +1 872 5888271 (MIP)
US Emergency Telephone Number (for transportation incidents only): 1-800-535-5053 (Infotrac)

Fleetwood Products Inc.
13 American Way Suite 15
USA - NJ 08884 Spotswood
Tel.: +1 7324169590
e.mail: fleet089@hotmail.com

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS02 Flame

Flammable Liquids 3

H226 Flammable liquid and vapor.



GHS08 Health hazard

Specific Target Organ Toxicity - Repeated Exposure 2

H373 May cause damage to organs through prolonged or repeated exposure.



GHS05 Corrosion

Eye Damage 1

H318 Causes serious eye damage.



GHS07

Skin Irritation 2
Sensitization - Skin 1

H315 Causes skin irritation.
H317 May cause an allergic skin reaction.

- **Label elements**
- **GHS label elements**
The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



GHS02



GHS05



GHS07



GHS08

- **Signal word** Danger

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· **Hazard-determining components of labeling:**

Polyaminoamide adduct
Butan-1-ol
Ethylbenzene
Isobutanol

· **Hazard statements**

H226 Flammable liquid and vapor.
H315 Causes skin irritation.
H318 Causes serious eye damage.
H317 May cause an allergic skin reaction.
H373 May cause damage to organs through prolonged or repeated exposure.

· **Precautionary statements**

P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a poison center/doctor.
P321 Specific treatment (see on this label).
P362+P364 Take off contaminated clothing and wash it before reuse.

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**



Health = 3
Fire = 3
Reactivity = 0

· **HMIS-ratings (scale 0 - 4)**



HEALTH *3 Health = *3
FIRE 3 Fire = 3
REACTIVITY 0 Reactivity = 0

· **Other hazards**

· **Results of PBT and vPvB assessment**

- **PBT:** Not applicable.
- **vPvB:** Not applicable.

3 Composition/information on ingredients

· **Chemical characterization: Mixtures**

· **Description:** Mixture of the substances listed below with nonhazardous additions.

· **Dangerous components:**

	Polyaminoamide adduct	25-50%
1330-20-7	Xylene	25-50%
71-36-3	Butan-1-ol	≥3-<10%
78-83-1	Isobutanol	≥3-<10%
100-41-4	Ethylbenzene	2.5-<10%

4 First-aid measures

· **Description of first aid measures**

· **General information:** Immediately remove any clothing soiled by the product.

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- **After inhalation:**
Supply fresh air and to be sure call for a doctor.
In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:** Immediately rinse with water.
- **After eye contact:**
Rinse opened eye for several minutes under running water. Then consult a doctor.
- **After swallowing:** If symptoms persist consult doctor.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed**
No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**
CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **Special hazards arising from the substance or mixture**
During heating or in case of fire poisonous gases are produced.
- **Advice for firefighters**
- **Protective equipment:** Mouth respiratory protective device.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Mount respiratory protective device.
Wear protective equipment. Keep unprotected persons away.
- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Use neutralizing agent.
Dispose contaminated material as waste according to item 13.
Ensure adequate ventilation.
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.
- **Protective Action Criteria for Chemicals**

· **PAC-1:**

1330-20-7	Xylene	130 ppm
71-36-3	Butan-1-ol	60 ppm
78-83-1	Isobutanol	150 ppm
100-41-4	Ethylbenzene	33 ppm
90-72-2	2,4,6-tris(dimethylaminomethyl)phenol	6.5 mg/m ³

· **PAC-2:**

1330-20-7	Xylene	920* ppm
71-36-3	Butan-1-ol	800 ppm
78-83-1	Isobutanol	1,300 ppm
100-41-4	Ethylbenzene	1100* ppm

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90-72-2	2,4,6-tris(dimethylaminomethyl)phenol	72 mg/m ³
· PAC-3:		
1330-20-7	Xylene	2500* ppm
71-36-3	Butan-1-ol	8000** ppm
78-83-1	Isobutanol	8000* ppm
100-41-4	Ethylbenzene	1800* ppm
90-72-2	2,4,6-tris(dimethylaminomethyl)phenol	430 mg/m ³

7 Handling and storage

- **Handling:**
- **Precautions for safe handling**
Ensure good ventilation/exhaustion at the workplace.
Prevent formation of aerosols.
- **Information about protection against explosions and fires:**
Keep ignition sources away - Do not smoke.
Protect against electrostatic charges.
Keep respiratory protective device available.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Store away from foodstuffs.
- **Further information about storage conditions:** Keep receptacle tightly sealed.
- **Storage class:** 3
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:**
The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit.
At this time, the remaining constituent has no known exposure limits.

1330-20-7 Xylene	
PEL	Long-term value: 435 mg/m ³ , 100 ppm
REL	Short-term value: 655 mg/m ³ , 150 ppm Long-term value: 435 mg/m ³ , 100 ppm
TLV	Long-term value: 20 ppm BEI, A4
71-36-3 Butan-1-ol	
PEL	Long-term value: 300 mg/m ³ , 100 ppm
REL	Ceiling limit value: 150 mg/m ³ , 50 ppm Skin
TLV	Long-term value: 20 ppm
78-83-1 Isobutanol	
PEL	Long-term value: 300 mg/m ³ , 100 ppm
REL	Long-term value: 150 mg/m ³ , 50 ppm
TLV	Long-term value: 50 ppm

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100-41-4 Ethylbenzene

PEL	Long-term value: 435 mg/m ³ , 100 ppm
REL	Short-term value: 545 mg/m ³ , 125 ppm Long-term value: 435 mg/m ³ , 100 ppm
TLV	Long-term value: 20 ppm OTO, BEI, A3

· Ingredients with biological limit values:

1330-20-7 Xylene

BEI	1.5 g/g creatinine Medium: urine Time: end of shift Parameter: Methylhippuric acids
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100-41-4 Ethylbenzene

BEI	0.15 g/g creatinine Medium: urine Time: end of shift at end of workweek Parameter: Sum of mandelic acid and phenylglyoxylic acid (nonspecific)
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· Additional information: The lists that were valid during the creation were used as basis.

· Exposure controls

· Personal protective equipment:

· General protective and hygienic measures:

- Keep away from foodstuffs, beverages and feed.
- Immediately remove all soiled and contaminated clothing.
- Wash hands before breaks and at the end of work.
- Store protective clothing separately.
- Avoid contact with the eyes.
- Avoid contact with the eyes and skin.

· Breathing equipment:



In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

· Protection of hands:

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

· Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· Breakthrough time of glove material

The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed.

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· **Eye protection:**



Tightly sealed goggles

9 Physical and chemical properties

· **Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

· **Form:**

Fluid

· **Color:**

According to product specification

· **Odor:**

Characteristic

· **Odor threshold:**

Not determined.

· **pH-value:**

Not determined.

· **Change in condition**

· **Melting point/Melting range:**

Undetermined.

· **Boiling point/Boiling range:**

116-118 °C (240.8-244.4 °F)

· **Flash point:**

24 °C (75.2 °F) (DIN 53213)

· **Flammability (solid, gaseous):**

Flammable.

· **Ignition temperature:**

340 °C (644 °F) (DIN 51794)

· **Decomposition temperature:**

Not determined.

· **Auto igniting:**

Product is not selfigniting.

· **Danger of explosion:**

Product is not explosive. However, formation of explosive air/vapor mixtures are possible.

· **Explosion limits:**

· **Lower:**

1.1 Vol %

· **Upper:**

7 Vol %

· **Vapor pressure at 20 °C (68 °F):**

6.7-8.2 hPa (5-6.2 mm Hg)

· **Density at 20 °C (68 °F):**

0.921 g/cm³ (7.686 lbs/gal) (DIN 53217)

· **Relative density**

Not determined.

· **Vapor density**

Not determined.

· **Evaporation rate**

Not determined.

· **Solubility in / Miscibility with**

· **Water:**

Not miscible or difficult to mix.

· **Partition coefficient (n-octanol/water):** Not determined.

· **Viscosity:**

· **Dynamic:**

Not determined.

· **Kinematic at 20 °C (68 °F):**

50-60 s (DIN 53211/4)

· **Solvent content:**

· **VOC content:**

52.91 %

487 g/l / 4.1 lb/gal

· **Solids content (weight-%):**

47.1 %

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· **Other information** No further relevant information available.

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:**
No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** Carbon monoxide

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**
- **Primary irritant effect:**
- **on the skin:** No irritant effect.
- **on the eye:** Strong irritant with the danger of severe eye injury.
- **Sensitization:** Sensitization possible through skin contact.
- **Additional toxicological information:**
The product shows the following dangers according to internally approved calculation methods for preparations:
Irritant

- **Carcinogenic categories**

- **IARC (International Agency for Research on Cancer)**

1330-20-7	Xylene	3
100-41-4	Ethylbenzene	2B

- **NTP (National Toxicology Program)**

None of the ingredients is listed.

- **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**
Water hazard class 2 (Self-assessment): hazardous for water
Do not allow product to reach ground water, water course or sewage system.
Must not reach bodies of water or drainage ditch undiluted or unneutralized.
Danger to drinking water if even small quantities leak into the ground.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.

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- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

· UN-Number	
· DOT, ADR, IMDG, IATA	UN1263
· UN proper shipping name	
· DOT	Paint related material
· ADR	UN1263 PAINT RELATED MATERIAL
· IMDG, IATA	PAINT RELATED MATERIAL
· Transport hazard class(es)	
· DOT	
	
· Class	3 Flammable liquids
· Label	3
· ADR	
	
· Class	3 (F1) Flammable liquids
· Label	3
· IMDG, IATA	
	
· Class	3 Flammable liquids
· Label	3
· Packing group	
· DOT, ADR, IMDG, IATA	III
· Environmental hazards:	
· Marine pollutant:	No
· Special precautions for user	Warning: Flammable liquids
· Hazard identification number (Kemler code):	30

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· EMS Number:	F-E, S-E
· Stowage Category	A
· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	
· ADR	
· Limited quantities (LQ)	5L
· IMDG	
· Limited quantities (LQ)	5L
· UN "Model Regulation":	UN 1263 PAINT RELATED MATERIAL, 3, III

15 Regulatory information

· **Safety, health and environmental regulations/legislation specific for the substance or mixture**

· **Sara**

· **Section 355 (extremely hazardous substances):**

None of the ingredient is listed.

· **Section 313 (Specific toxic chemical listings):**

1330-20-7 Xylene

71-36-3 Butan-1-ol

100-41-4 Ethylbenzene

· **Hazardous Air Pollutants**

1330-20-7 Xylene

100-41-4 Ethylbenzene

· **Proposition 65**

· **Chemicals known to cause cancer:**

100-41-4 Ethylbenzene

· **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

· **Carcinogeny categories**

· **EPA (Environmental Protection Agency)**

1330-20-7 Xylene

71-36-3 Butan-1-ol

100-41-4 Ethylbenzene

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· **TLV (Threshold Limit Value)**

1330-20-7 Xylene

100-41-4 Ethylbenzene

A4 25-50%

A3 2.5-<10%

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

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· **GHS label elements**

The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**



GHS02 GHS05 GHS07 GHS08

· **Signal word** Danger

· **Hazard-determining components of labeling:**

Polyaminoamide adduct

Butan-1-ol

Ethylbenzene

Isobutanol

· **Hazard statements**

H226 Flammable liquid and vapor.

H315 Causes skin irritation.

H318 Causes serious eye damage.

H317 May cause an allergic skin reaction.

H373 May cause damage to organs through prolonged or repeated exposure.

· **Precautionary statements**

P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P310 Immediately call a poison center/doctor.

P321 Specific treatment (see on this label).

P362+P364 Take off contaminated clothing and wash it before reuse.

· **National regulations:**

· **Additional classification according to Decree on Hazardous Materials:**

Class	Share in %
NK	50-100

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Contact:**

· **Date of preparation / last revision** 02/28/2023

· **Abbreviations and acronyms:**

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

ICAO: International Civil Aviation Organisation

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMS: Hazardous Materials Identification System (USA)

VOC: Volatile Organic Compounds (USA, EU)

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Safety Data Sheet
acc. to OSHA HCS

Printing date 02/28/2023

Reviewed on 02/28/2023

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PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

BEI: Biological Exposure Limit

Flammable Liquids 3: Flammable liquids – Category 3

Skin Irritation 2: Skin corrosion/irritation – Category 2

Eye Damage 1: Serious eye damage/eye irritation – Category 1

Sensitization - Skin 1: Skin sensitisation – Category 1

Specific Target Organ Toxicity - Repeated Exposure 2: Specific target organ toxicity (repeated exposure) – Category 2

*** Data compared to the previous version altered.**

USA